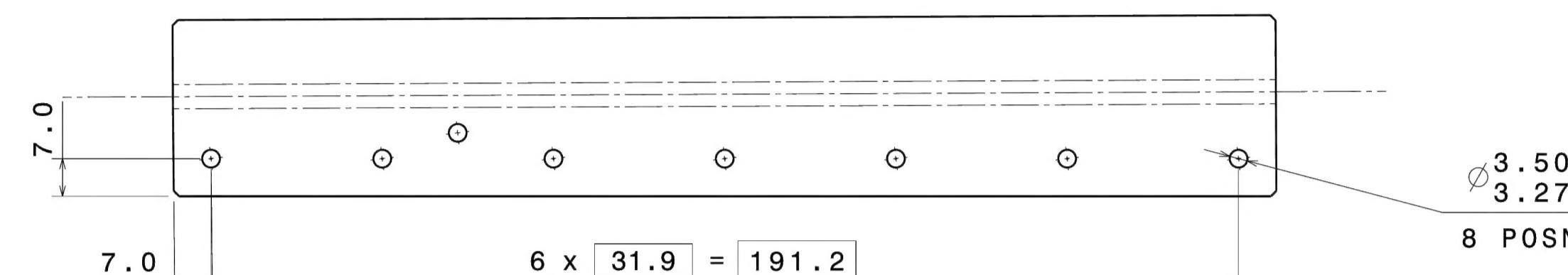
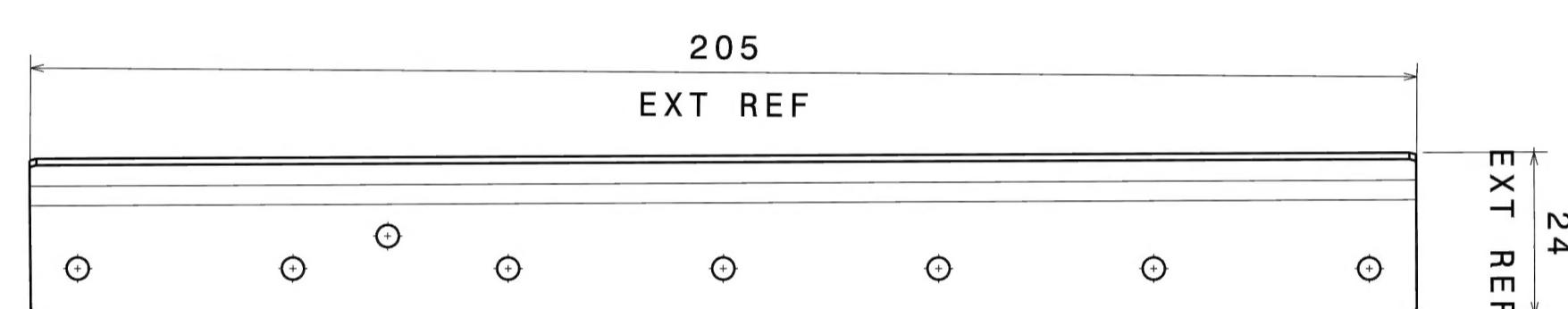
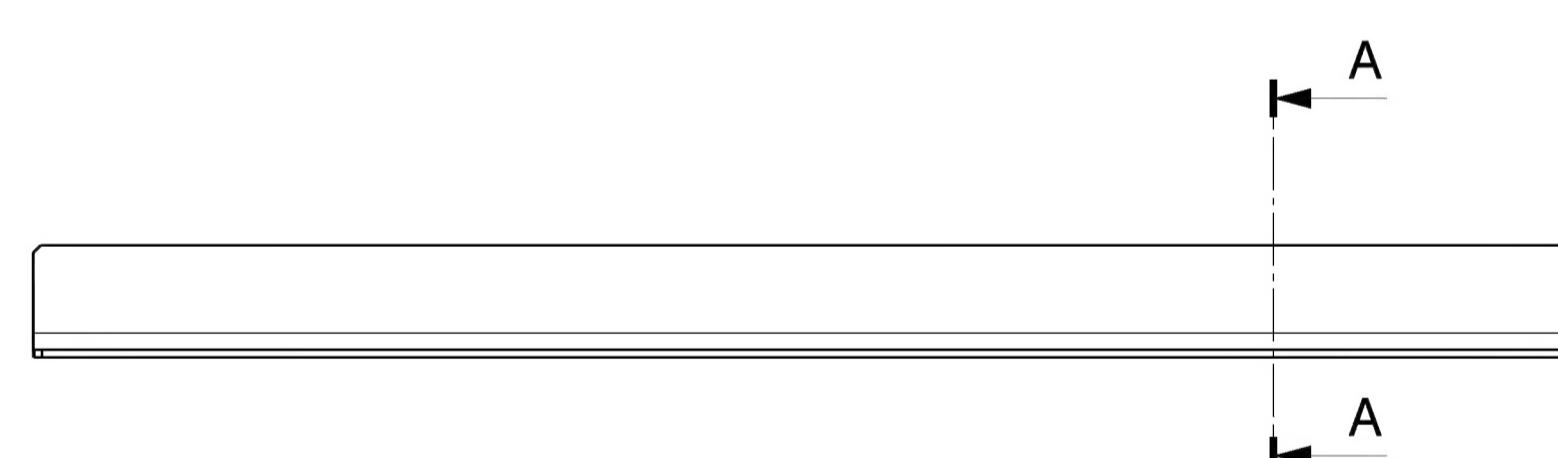


QB21996 - AS DRAWN
QB22039 - OPP HAND

ZONE	ISS	DESCRIPTION	DATE	APPROVALS
	P1			



FLAT PATTERN

ISOMETRIC VIEW
N.T.S

SECTION VIEW A-A

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ± 0.34
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PART MARK
TO QD5016

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	THIRD ANGLE PROJECTION	DRG PER ASME Y14.5M-1994 OR BS 8888	APPROVALS	DATE	PALL Pall Corporation PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND
TOLERANCES ARE: DECIMALS ANGLES		DRG CHCK T CLARK	25 SEP 2014		
X. ± 1.0 ± 0.5 DEG	APPLICATION	PROJ ENG			
.X. ± 0.5		MFG ENGR			
.XX. ± 0.25	NEXT ASSY	TECH APRL			
.XXX. $\pm -$		DSGN APRL			
SURFACE FINISH 3.2	SURFACE FINISH 3.2	DSGN APRL	E C BULA	25 SEP 2014	SIZE A1, CAGE CODE U0088, DRG NO QB21996/QB22039, ISS P1
DO NOT SCALE DRAWING	USED ON	DSGN APRL	QB05043	CONTRACT NO	SCALE 1:1, WEIGHT, SHEET A OF A